

NOTES	
1	WIRE COLOR CODE: NET IN SOLID COLOR OR TRACER IN WHITE WIRE.
2	1-YELLOW W-WHITE 3-GREEN R-RED 4-BROWN S-SLATE 5-BROWN BR-BLACK 6-BLUE Y-OR PURPLE WITH 7-PURPLE-RED & BLUE TRACER
3	2504 CABLE USED ON TPE 200, 250, 250A, 2549 CABLE USED ON TPE 250.
4	115 VOLT DC MOTORS ONLY FOR VOLTAGES ABOVE 110 DC.
5	ADD 30-20 OHM RESISTOR 10-15 V-BUT IN PARALLEL 10-120 V-20 OHM SECTION 20-125 V-50 OHM SECTION
6	REFER TO SPECIFICATION TS-807 FOR TRANSFORMER AND MOTOR ADJUSTMENT FOR 250 VOLT 40 CYCLE INPUT.
7	REFER TO SPECIFICATION TS-807 FOR TRANSFORMER CONNECTIONS FOR 250 VOLTS 50 CYCLE INPUT.
8	CONNECTORS ARE SHOWN FROM FRONT SIDE.

FIG. 1 THE PERFORATOR
SEE FIGS. - 2, 3, 4, 5, 6 FOR
MOTOR CONNECTIONS.

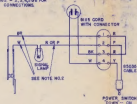


FIG. 2



FIG. 3

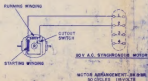


FIG. 4

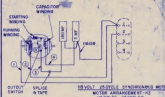


FIG. 5

